

Ruger® R10/22®

COMPLETE CHASSIS UPGRADE SYSTEM FOR RUGER® 10/22®

Before Assembly, please follow the Safety Instructions:

1. You Must Be Familiar with your Firearm.
2. Safety check your firearm before performing any maintenance work on your firearm, remove the external magazine, open the action of your firearm, make sure it is unloaded, and be sure to inspect the chamber.
3. Never perform maintenance on your firearm with ammunition nearby.
4. Always keep your firearm pointed in a safe direction.
5. Always keep your finger off the trigger until you are ready to shoot.

Installation Instructions:

1. Prepare the F.A.B. Defense® Chassis for installation of the receiver:
 - a. For Pro Models - Be sure to firstly remove the top aluminum Picatinny rail from the chassis, placing the rail and screws to the side, and only return **after** installing the receiver and securing the front mounting screw. **See photo 1**
 - b. For rifles with a bull barrel, be sure to remove the chassis decorative dust cover inside the F.A.B. Defense® chassis - **Bull Barrel Models will not fit into the F.A.B. Defense® Pro Chassis. See photo 2**
2. Prepare the Ruger® R10/22® receiver for installation into the chassis:
 - a. Remove the barrel band screw from the body of the rifle, and put it to the side. Loosen but do not yet remove the front mounting screw.
 - b. Position the safety in the middle such that an equal amount of the button is exposed on both sides.
 - ! **If the safety is not in the middle when the barrel-receiver assembly is lifted out of the stock, the stock will likely be damaged.**
 - c. Remove the barrel-receiver assembly upward and away from the forearm of the original stock. Be careful that both of the two receiver cross pins and the bolt stop pin do not fall out.
3. Place the receiver into the new F.A.B. Defense® chassis, being sure to align the groove at the back of the receiver box with the ridge in the back of the F.A.B. Defense® chassis. **See photo 3**
4. Secure the receiver to the F.A.B. Defense® chassis with the original front mounting screw from the original Ruger® body. If installing on a Pro model, return the Pro rail and fasten the screws tightly.
5. Mount any accessories of your choice to the Picatinny Rails.
6. Safely enjoy your newly upgraded Ruger®.

